

75105657 Accessoires Bar

Version 1.1

BEFORE STARTING THE BUILD

The following are needed for assembly:

- Soft base / underlay (scratch protection)
- Tape measure/ruler

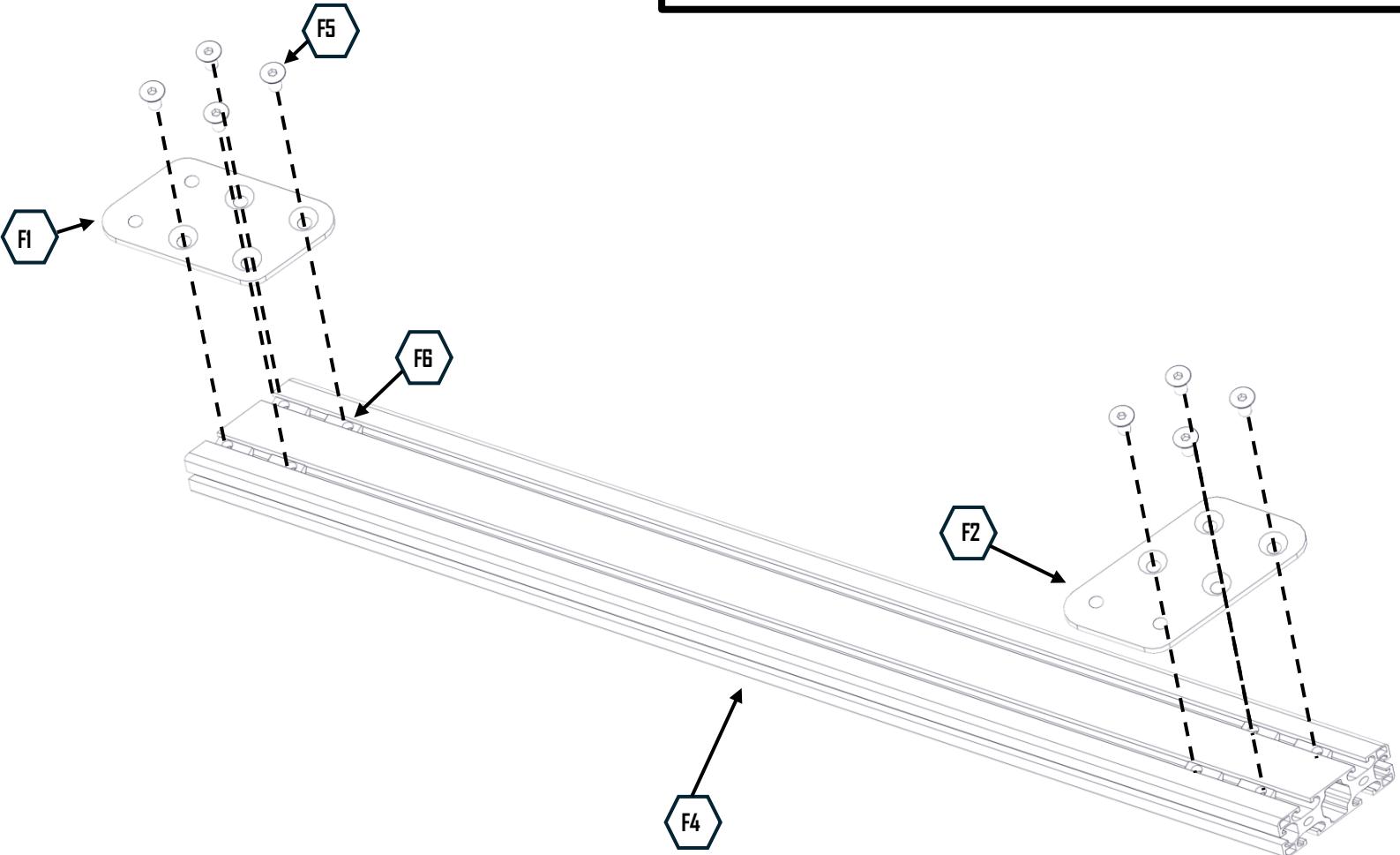
Read the manual first. All remarks are important and could help you avoid problems.

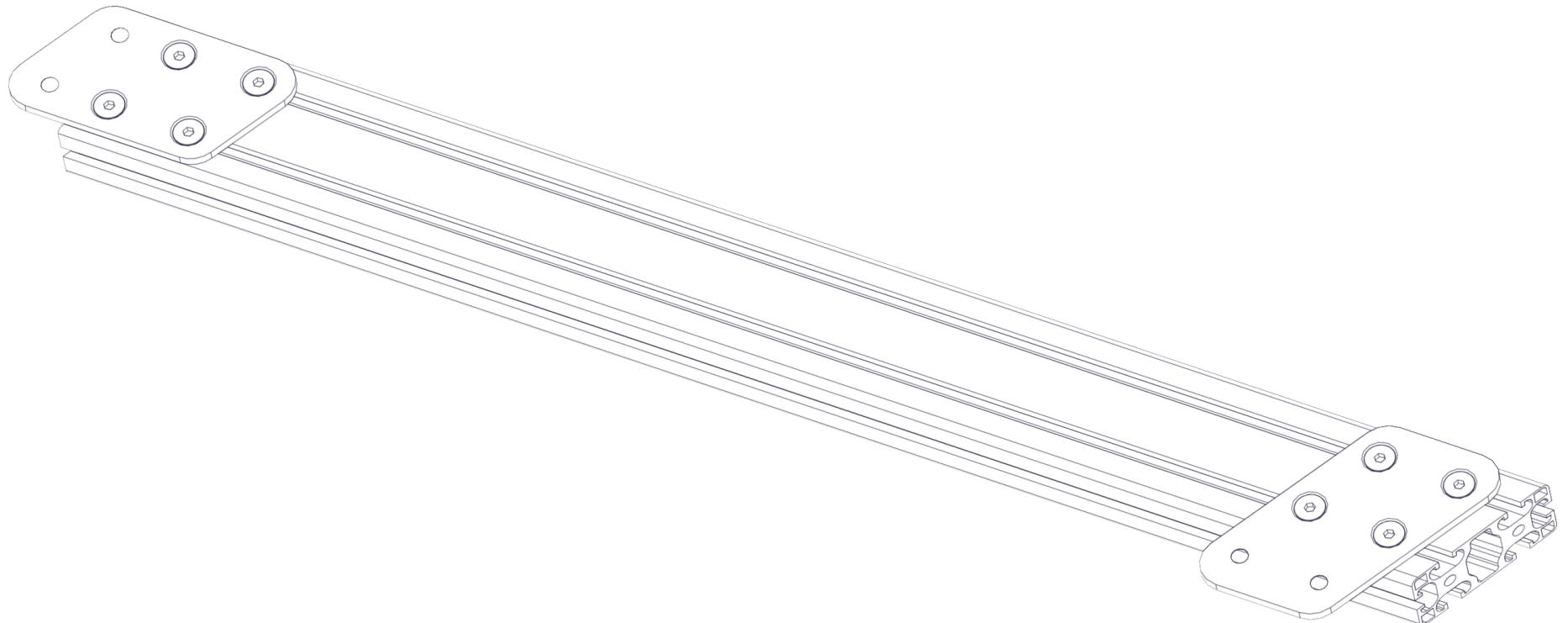
Use BOM (Bill of Material) to find the sizes and lengths of the parts.

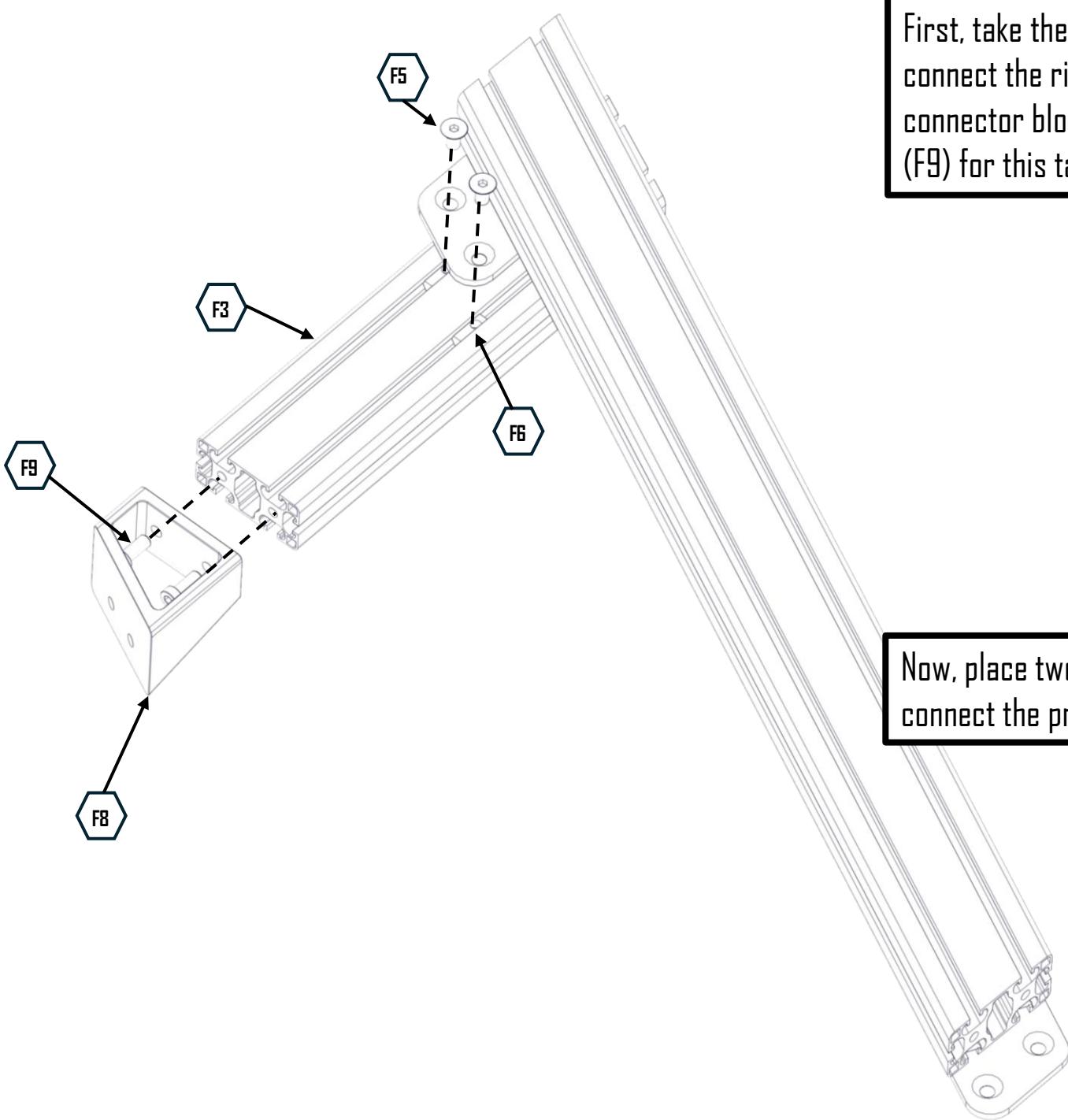
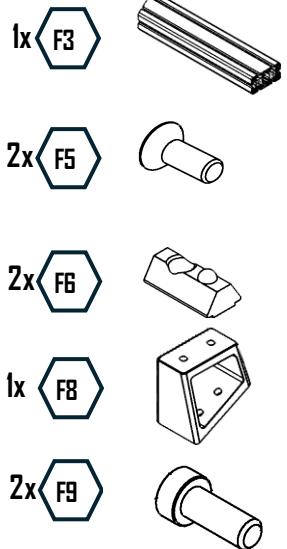


1x	F1	
1x	F2	
1x	F4	
8x	F5	
8x	F6	

Use the (F5) M8x20 Countersunk Screws and (F6) T-Nuts to mount both brackets.

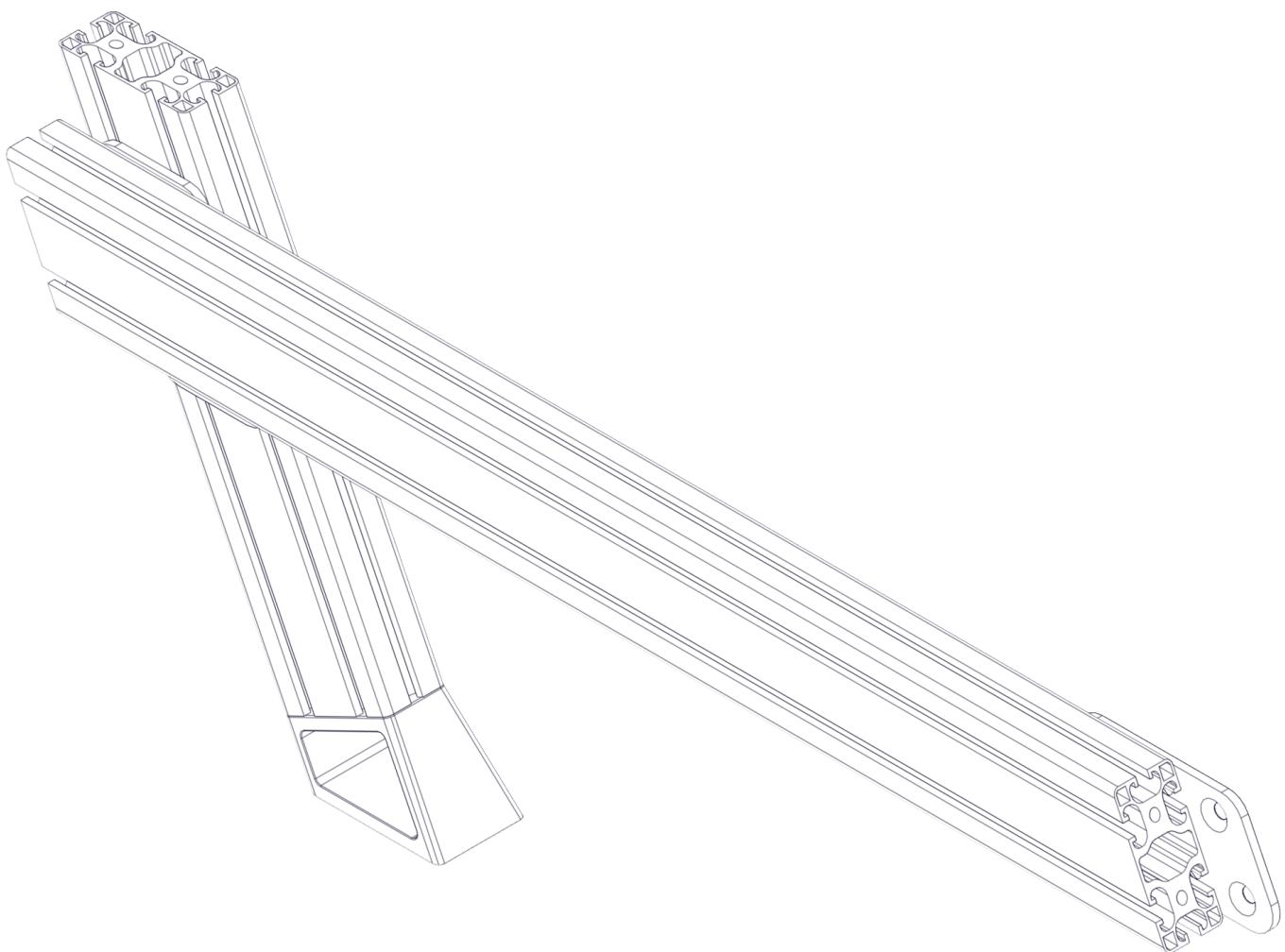






First, take the shorter aluminium extrusion (F3) and connect the right-angled end with the aluminium connector block (F8). Use the M8x20 cylinder screws (F9) for this task.

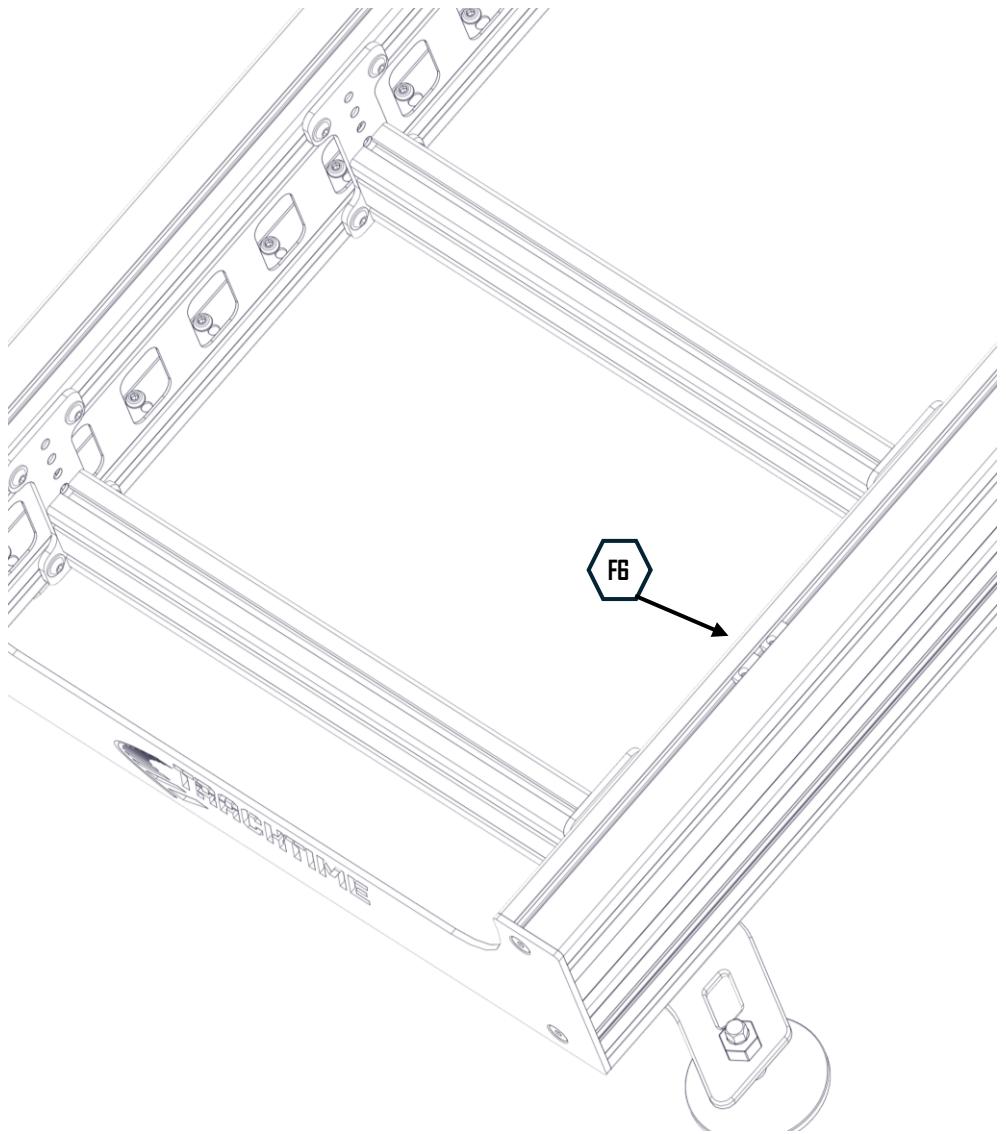
Now, place two T-nuts in the slots of the extrusion and connect the pre-assembled unit from step 1.



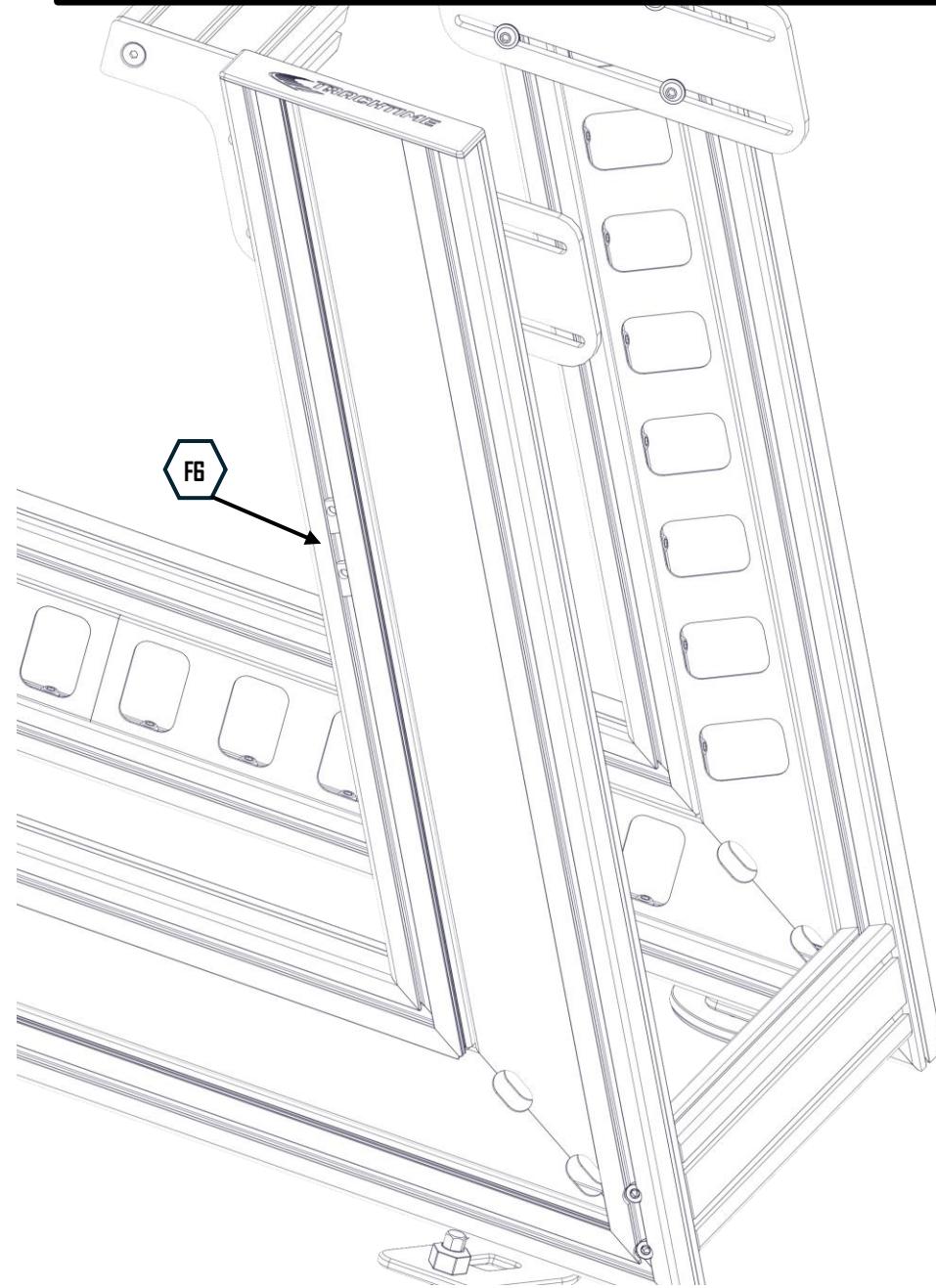
4x



ACCESSOIRES BAR



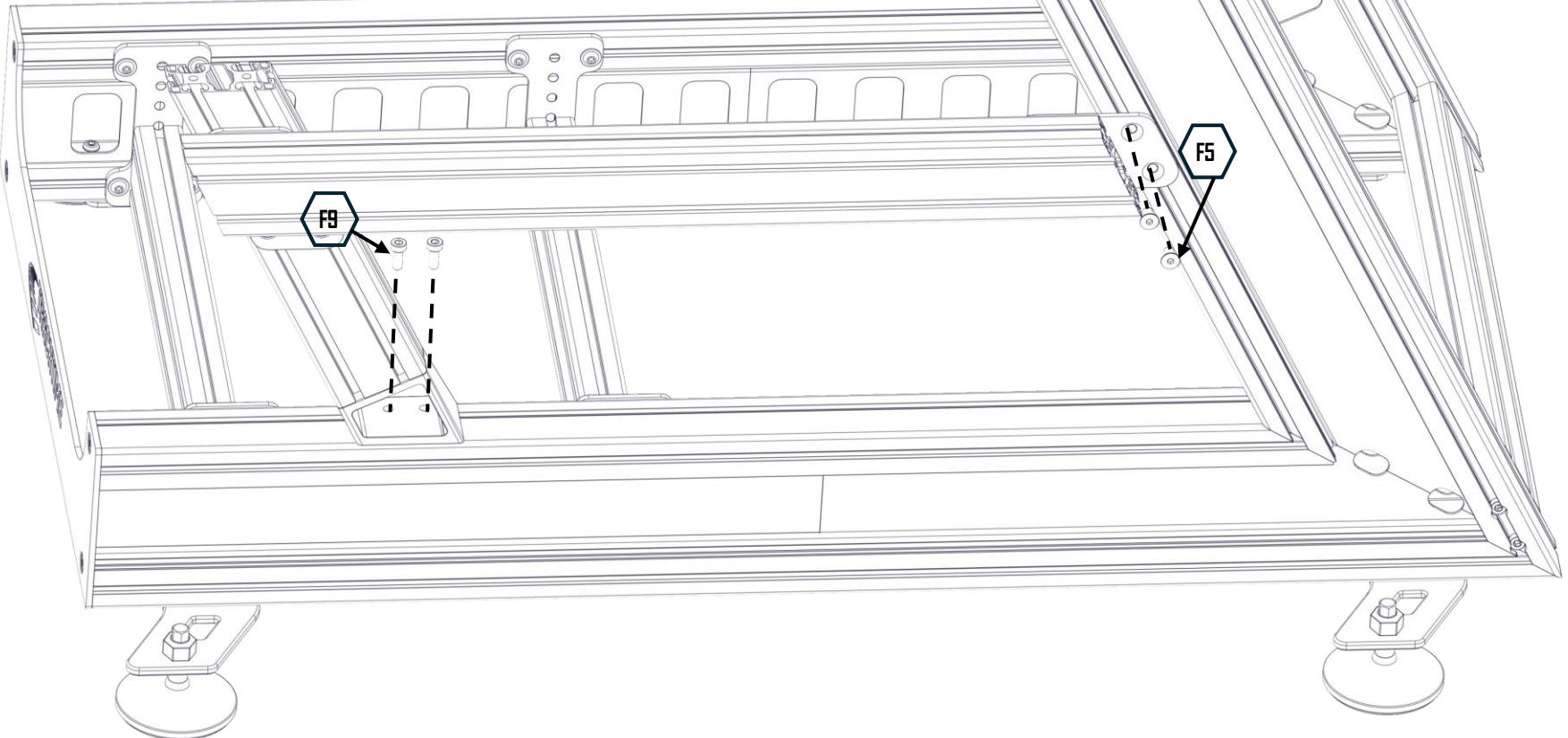
Install four (F6) M8 T-Nuts now.



2x  F52x  F9

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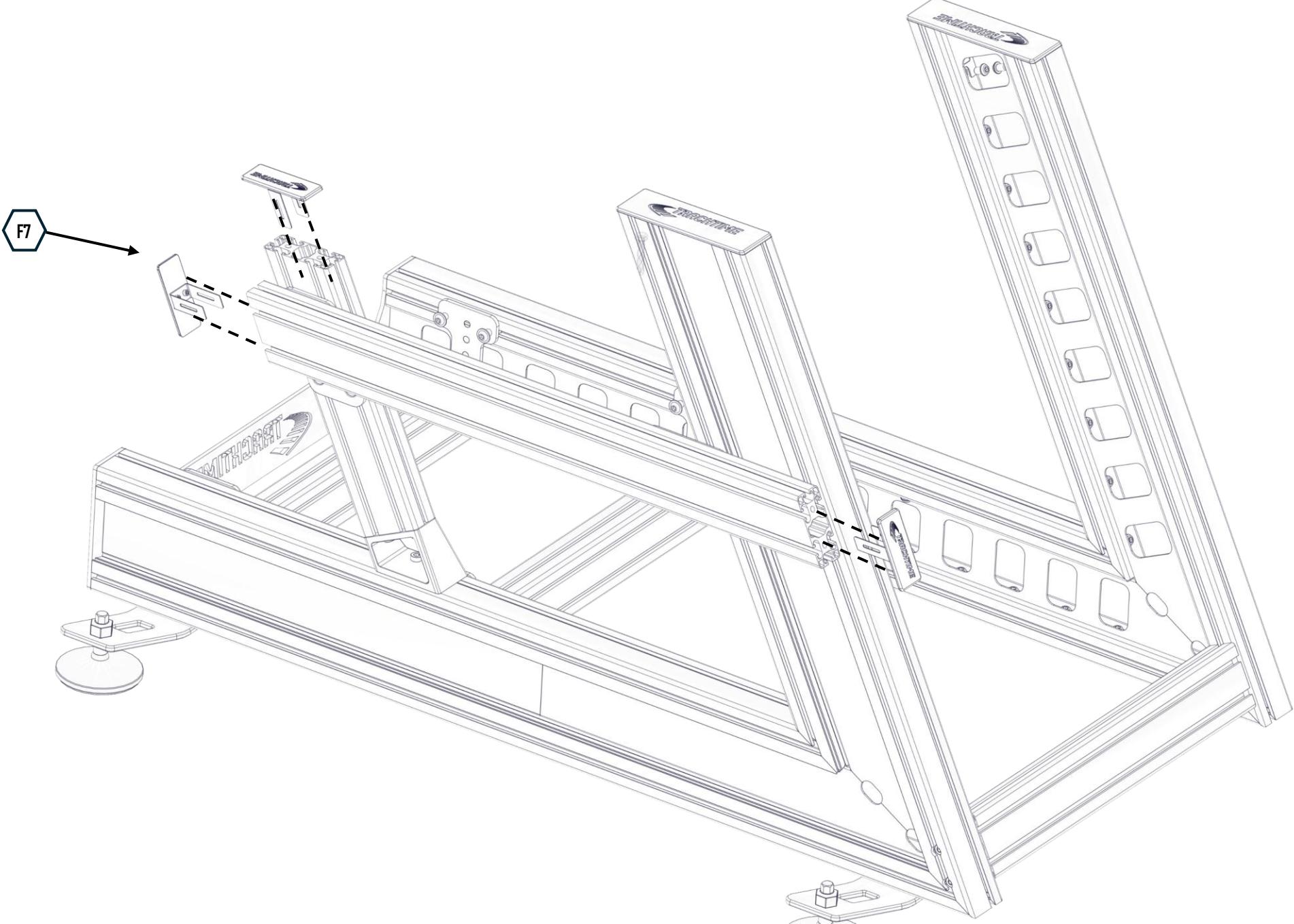
Mount the accessories bar using the (F5) M8x16 countersunk screws and the (F9) M8x20 cylinderscrews.

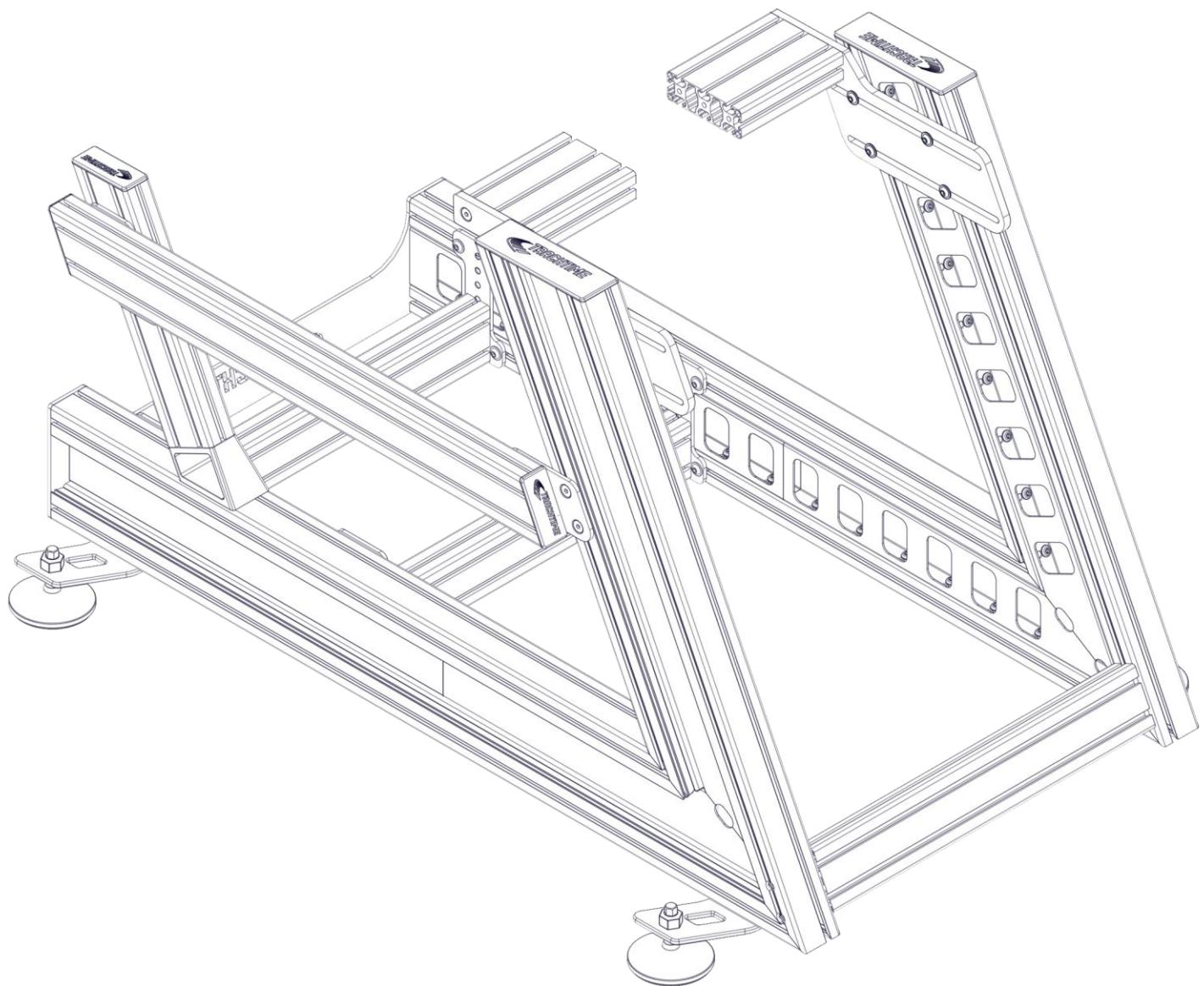


3x F7

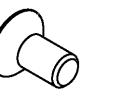
ACCESSOIRES BAR

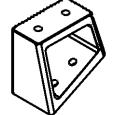
Now, install the three (F7) end caps.





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Part	Picture	Order. No.	Article	Pieces
F1		75121157	Bracket Frontframe	1
F2		75121158	Bracket Shifterbar	1
F3		75121159	Vertical Support Aluminium Extrusion 80x40 358mm	1
F4		75121160	Accessoires Bar Aluminum Extrusion 80x40 760mm	1
F5		68320334	Countersunk screw M8x16	12

Part	Picture	Order. No.	Article	Pieces
F6		75190016	T-Nut M8	14
F7		75130319	Angled Extrusion Cap 80x40	3
F8		75121192	Connector Block	1
F9		68320247	Cylinderscrew M8x20	4



series / one

Need help? Scan for help & resources



If you have any further questions about assembling this product or about the manual itself, please contact our support department. You can reach them at

info@track-time.de