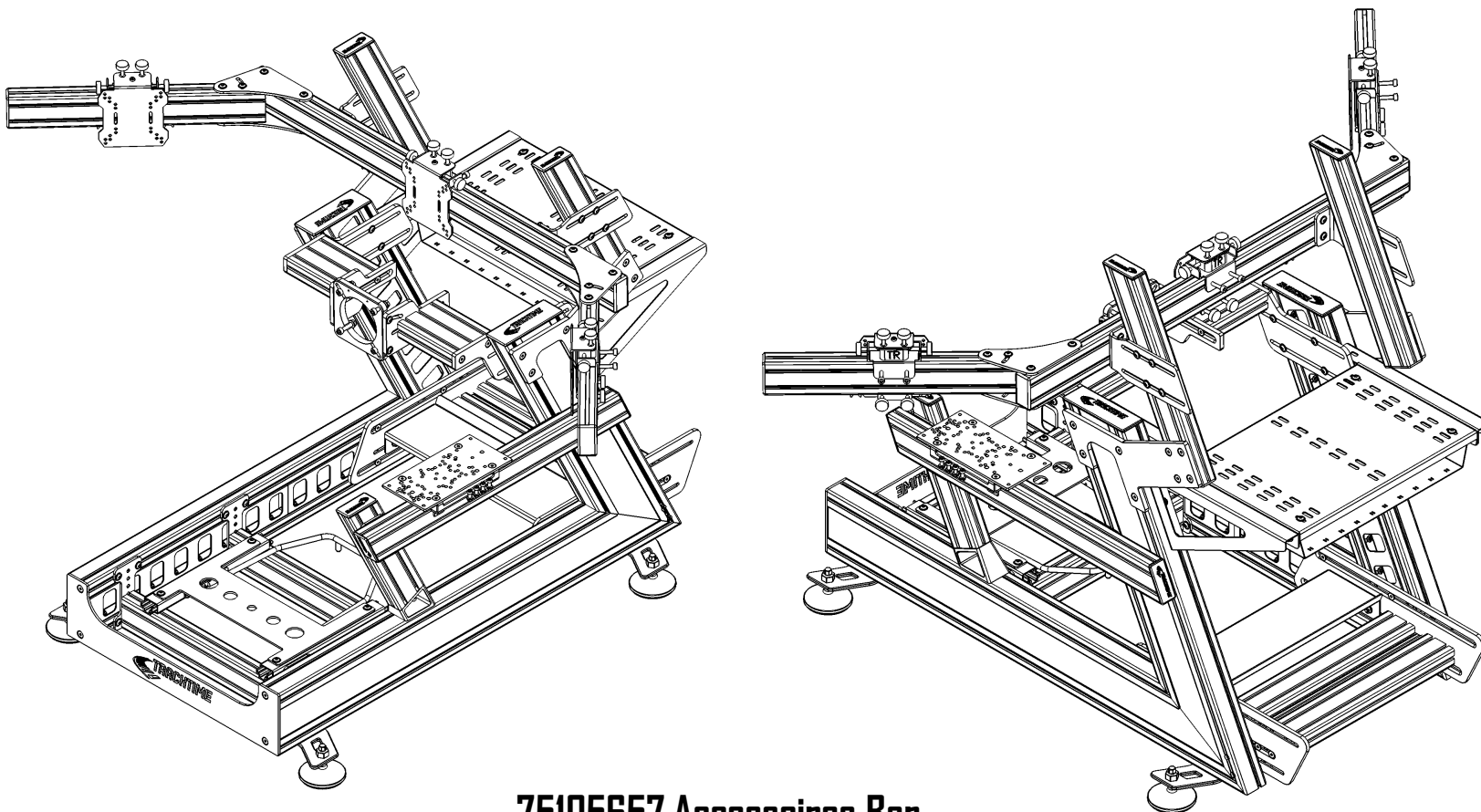


# **TRACKTIME**

series / pne



**75105657 Accessoires Bar**

Version 1.1

# BEFORE STARTING THE BUILD

The following are needed for assembly:

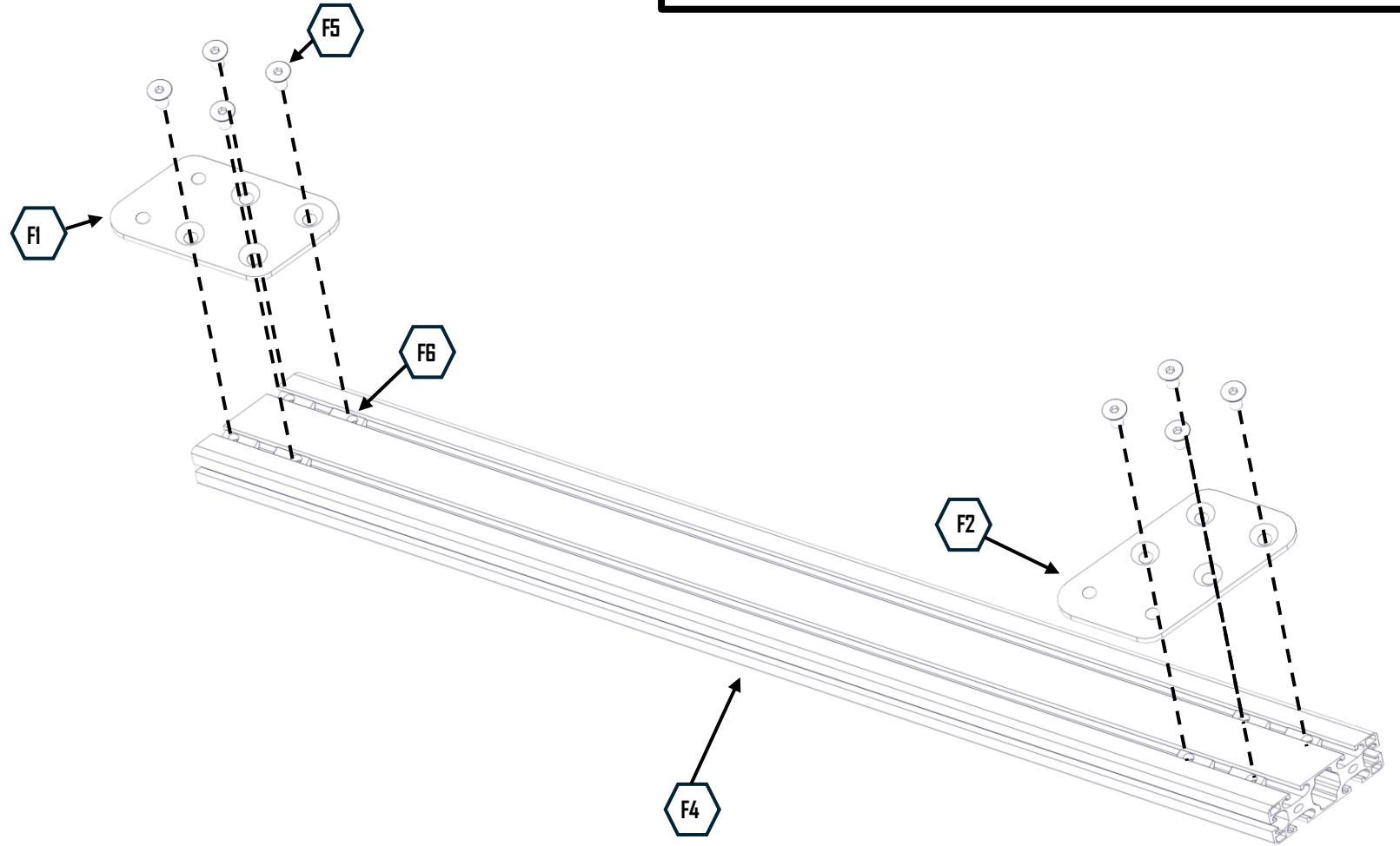
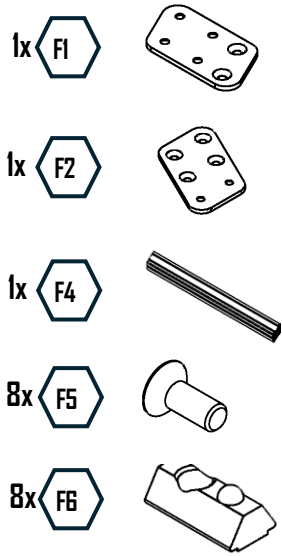
- Soft base / underlay (scratch protection)
- Tape measure/ruler

**Read the manual first. All remarks are important and could help you avoid problems.**

Use BOM (Bill of Material) to find the sizes and lengths of the parts.

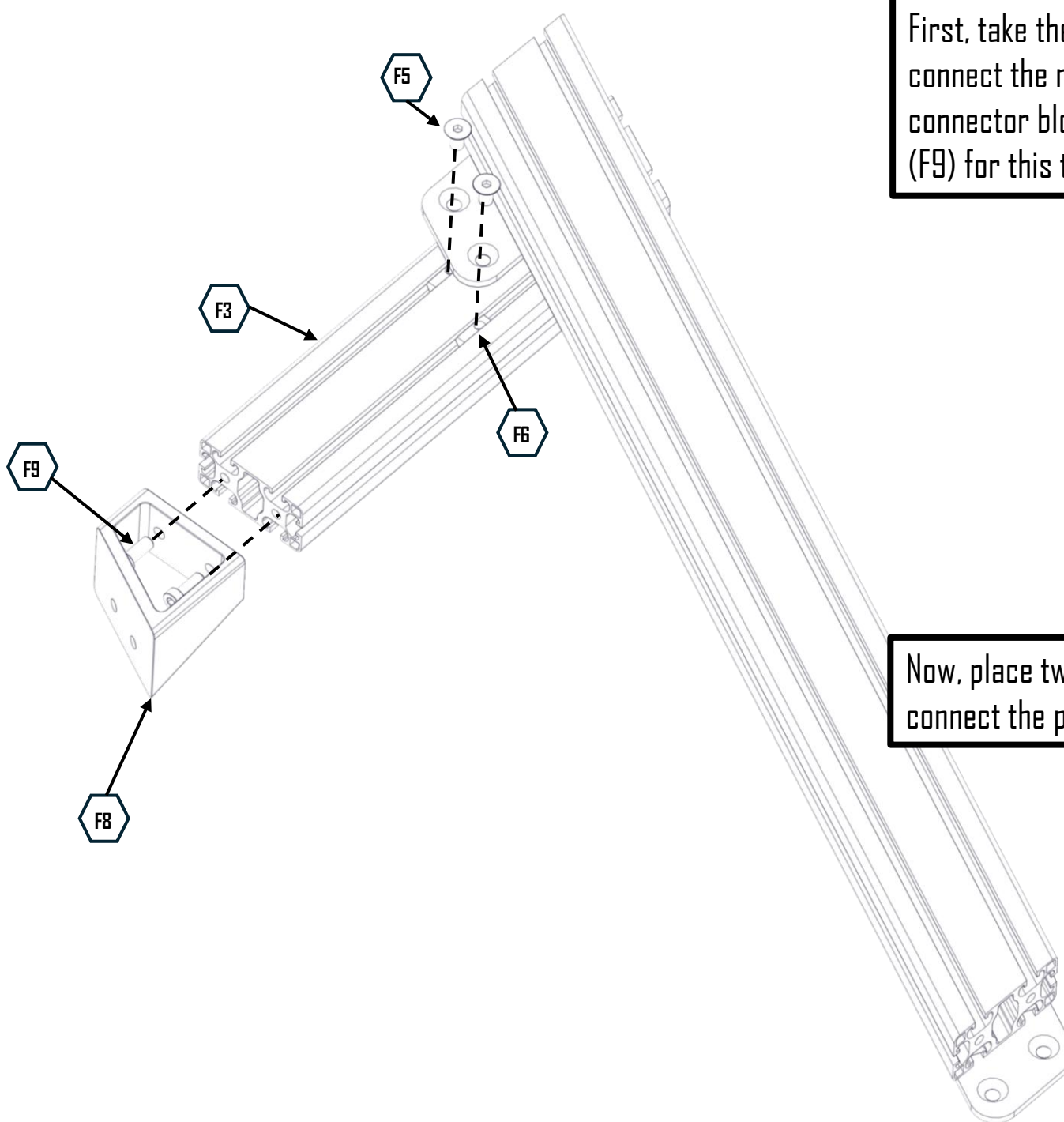
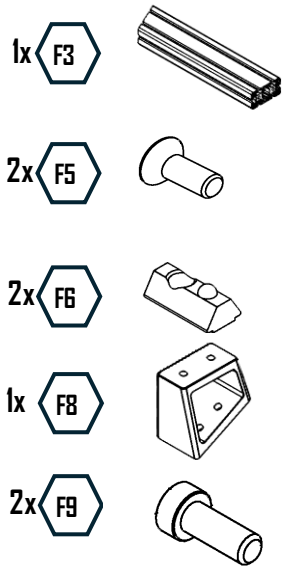


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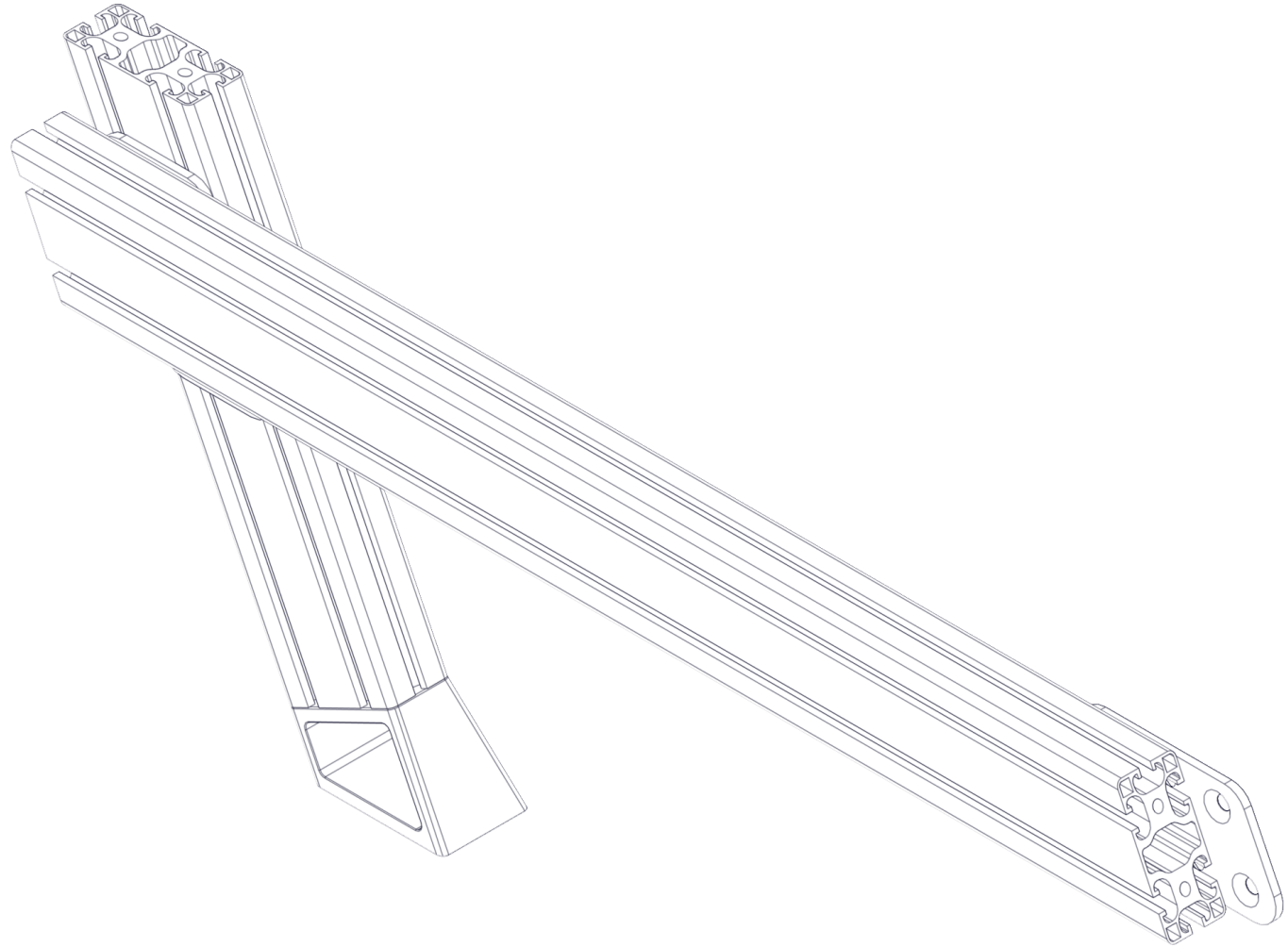
Use the (F5) M8x20 Countersunk Screws and (F6) T-Nuts to mount both brackets.





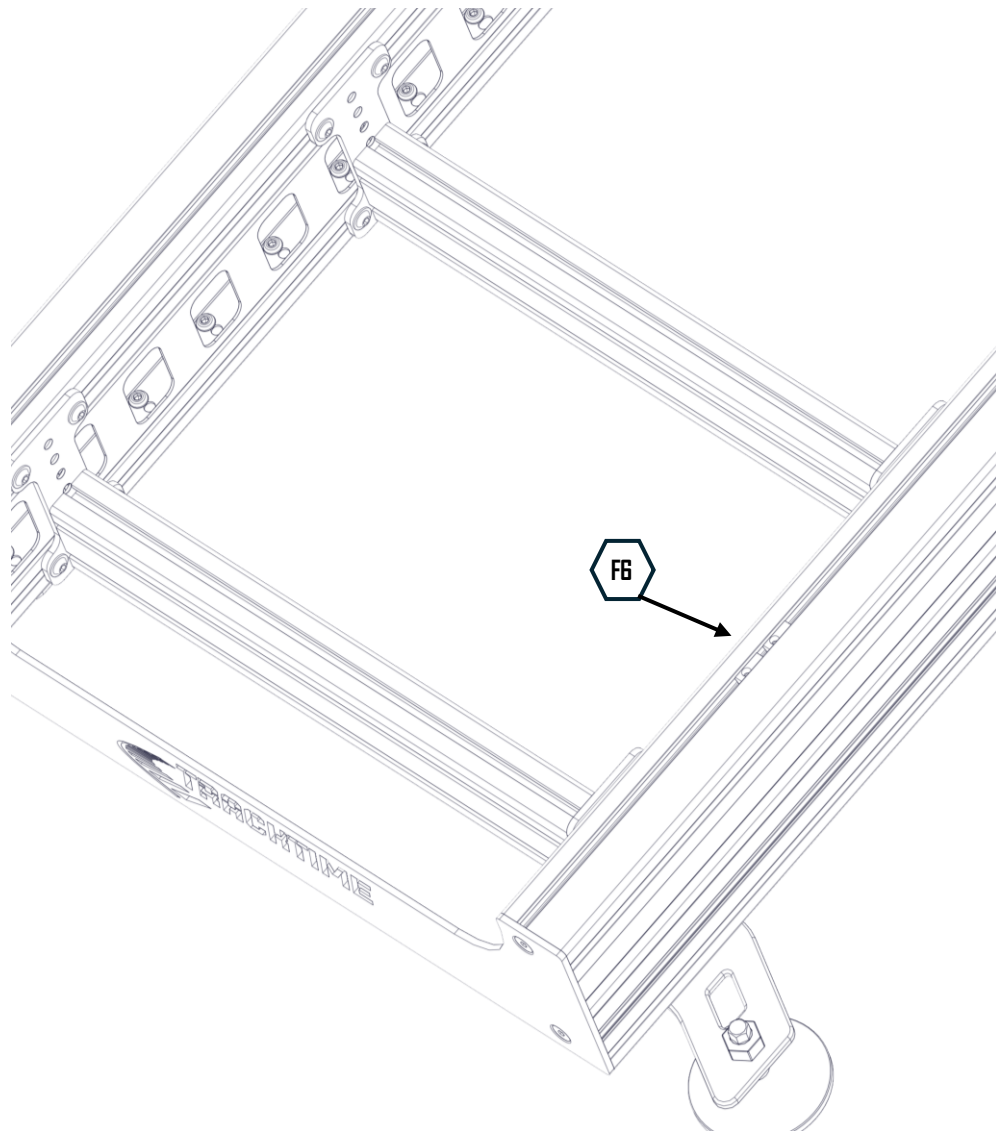
First, take the shorter aluminium extrusion (F3) and connect the right-angled end with the aluminium connector block (F8). Use the M8x20 cylinder screws (F5) for this task.

Now, place two T-nuts in the slots of the extrusion and connect the pre-assembled unit from step 1.

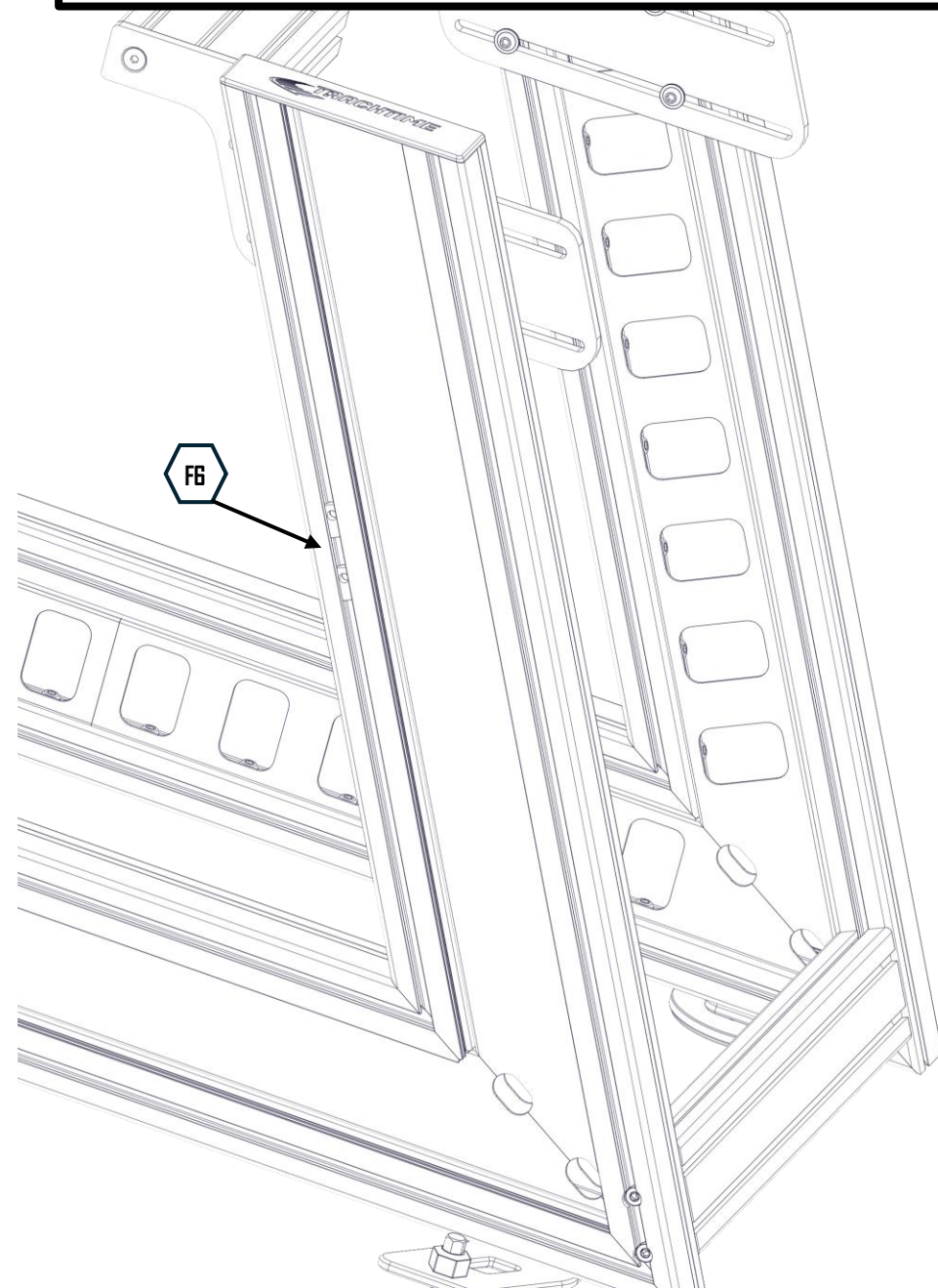




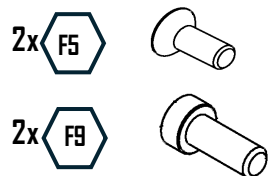
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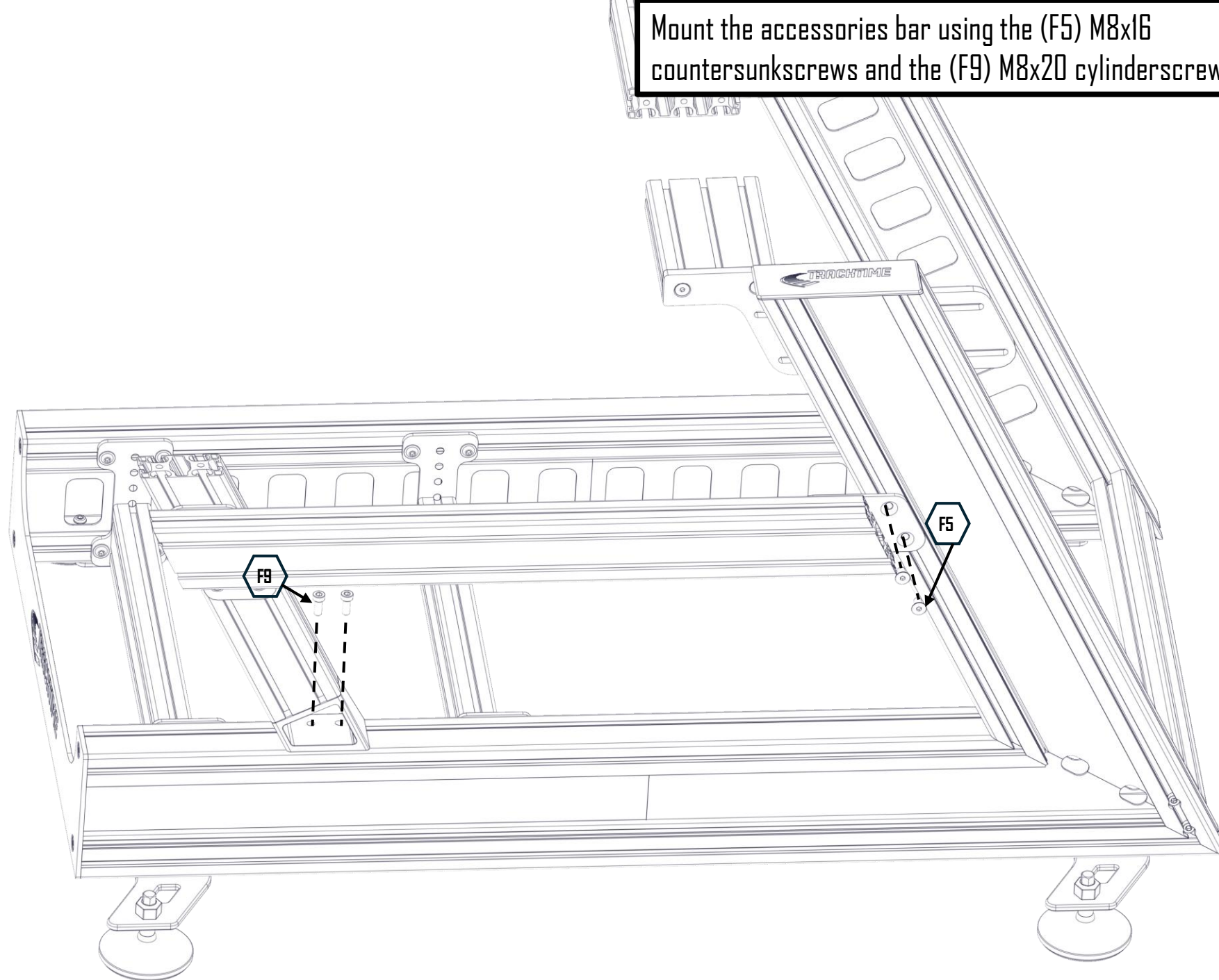
Install four (F6) M8 T-Nuts now.



ACCESSOIRES BAR



Mount the accessories bar using the (F5) M8x16 countersunkscrews and the (F9) M8x20 cylinderscrews.



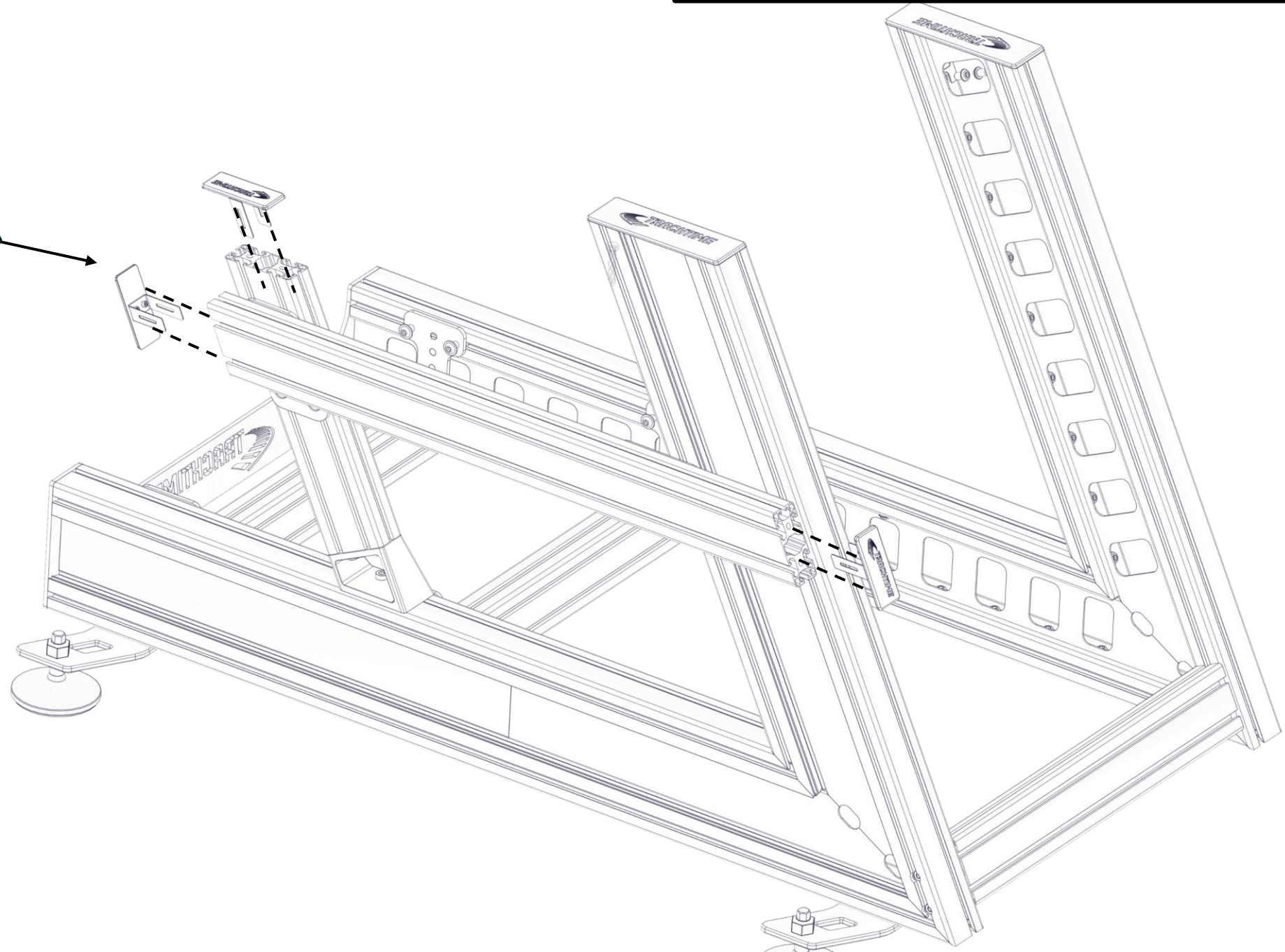


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3x F7

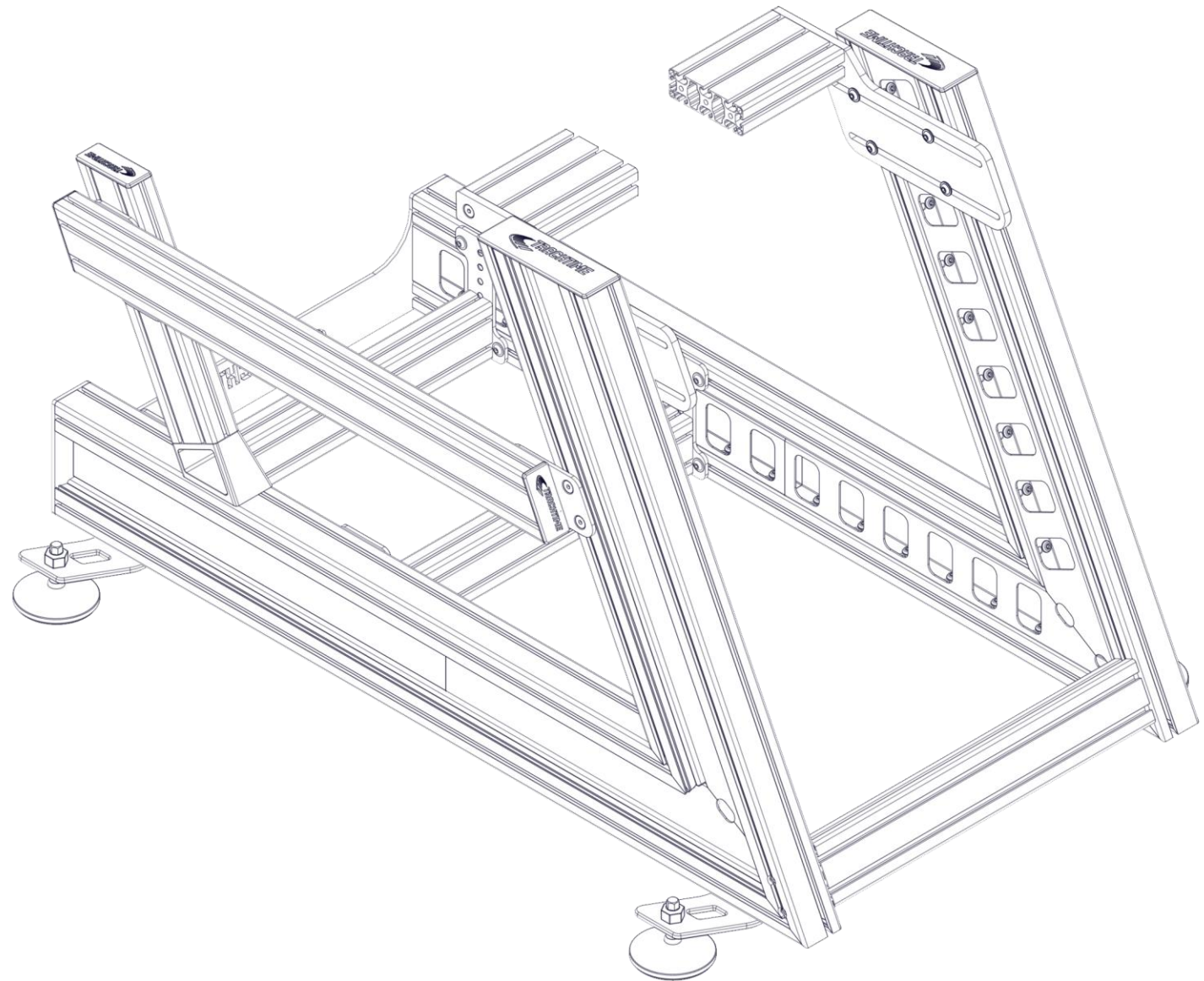


F7








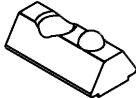

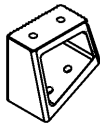
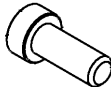
Now, install the three (F7) end caps.

ACCESSOIRES BAR

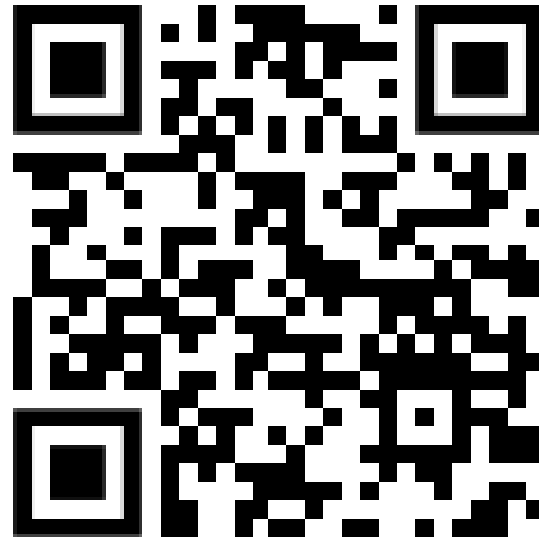


## 75105657 Accessoires Bar

Part	Picture	Order. No.	Article	Pieces
F1		75121157	Bracket Frontframe	1
F2		75121158	Bracket Shifterbar	1
F3		75121159	Vertical Support Aluminium Extrusion 80x40 358mm	1
F4		75121160	Accessoires Bar Alumium Extrusion 80x40 760mm	1
F5		68320334	Countersunkscrew M8x16	12

Part	Picture	Order. No.	Article	Pieces
F6		75190016	T-Nut M8	14
F7		75130319	Angled Extrusion Cap 80x40	3
F8		75121192	Connector Block	1
F9		68320247	Cylinderscrew M8x20	4

## Need help? Scan for help & resources



If you have any further questions about assembling this product or about the manual itself, please contact our support department. You can reach them at

[info@track-time.de](mailto:info@track-time.de)